



Dart Aerospace Ltd.
1270 Aberdeen St
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RB DB3225L-9
Job Sheet 190791



Part No: RB DB3225L-9

Job Qty: 5 pcs *8*

Part Name: Dripping Foam Pad



DAG
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/15/19

Job Tracking No:

Due Date: *5/1/19 March 29*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB DB3225L Rev.J IPP Rev. A 19.02.12 New issue DP Verify DD

Ship Via:



Container No: S156665



Part: RB DB3225L-9

Job No: 190791

Serial No/Batch: S156665

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 02/26/19

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Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Small Fab - 1	5 pcs	3/1/19	0.00	1.00		Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	5 pcs	3/1/19	0.00	0.00		QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
120	Packaging 3-1 - Stock - B4B	5 pcs	3/1/19	0.00	0.00		Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
130	QC 21 - SA	5 pcs	3/1/19	0.00	0.00		QC 21 - SA - 21	
							QC 21 - SA - 70	
							QC 21 - SA - 53	

Part Op
Descriptions: 100 - Cut foam as per drawing.

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
PAD210	Foam Ø1 X 1	.2350 sf (.047 ea)	100-Small Fab - 1	5021250

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	PAD210	0	7	0

Part Specifications				
Specifications could not be found.				

8 7 6 5 4 3 2 1

D

C

B

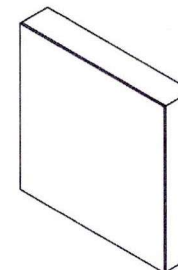
A

D

C

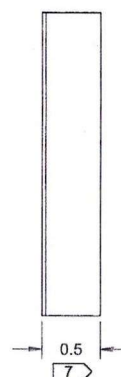
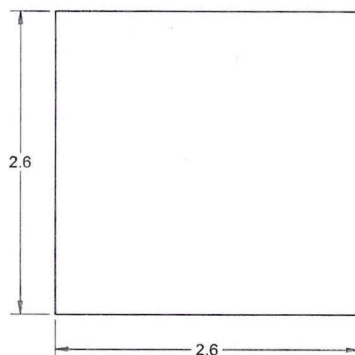
B

A



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WITHOUT NOTICE
BY ORDER

190721 MJS
19-02-15



RB DB3225L-9 DRIZZLING FOAM PAD

NOTES:

- 1) MATERIAL: NewPig#PAD210 OR EQUIV.
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) CUT FOAM AT DIMENSION SHOWN AND KEEP POLY-BACKED SIDE

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 7 OF 9
APPROVED	VH	TITLE	SCALE
		T/R GEARBOX AND FREEWHEELING ASSY DRAIN	NTS
		TOOL	
DATE 2/11/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					